

“TWIST-OFF” CAPS

FOR GLASS JARS, TO 66 and TO 82



Sizes	TO 66	TO 82
Main sizes		
Diameter	69,3 mm	85,14 mm
Cap height	9,9 mm (+0/-0,6)	10,9 mm (+0/-0,6)
Threaded protrusion	3,5 mm (+0,1/-0,25)	3,5 mm (+0,1/-0,25)
Thickness of a sealing paste (PVC-plastisol)	0,7 - 1,5 mm	0,7 - 1,5 mm
Package		
Cardboard	380x380x390	380x380x390
Qty/cardboard	1250 pcs	750 pcs
Qty cardboard/ pallet	30 pcs	30 pcs
Qty/ pallet	37500 pcs	22500 pcs

APPLICATION

Capping glass jars, glass bottles, glass packaging, intended for sterilized and pasteurized foodstuff, including child nutrition. Meets the requirements TU 25.92.13 - 002 - 42239620 - 2018

AVAILABLE PROFILES

- RTS – profile, without acoustic vacuum control button
- RSB – profile, with acoustic vacuum control button

INTERNAL COATING

- Size coat
- Top coat

EXTERNAL COATING

- Basecoats
- Varnishes

COMPOUNDS

- Liquid
- Granulate

MATERIALS USED

- Electrolytically tinned ultra-thin sheet (“tinplate”) with a thickness of from 0,155 to 0.17 mm, tin-plated 2.8/ 2.8, hardness TH 580 (HS 620)
- A sealing paste PVC-plastisol, suitable for food purposes that can withstand the required heat treatment (sterilization/pasteurization; hot/cold filling), product type (fat, nonfat).
- Varnishes and paints with the declared and confirmed by the certificates of application as internal or external coating of steel tinplates for the manufacture of canning jars and lids.